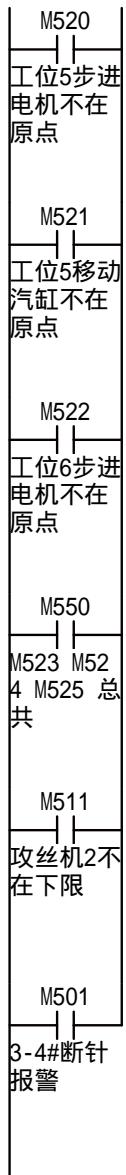
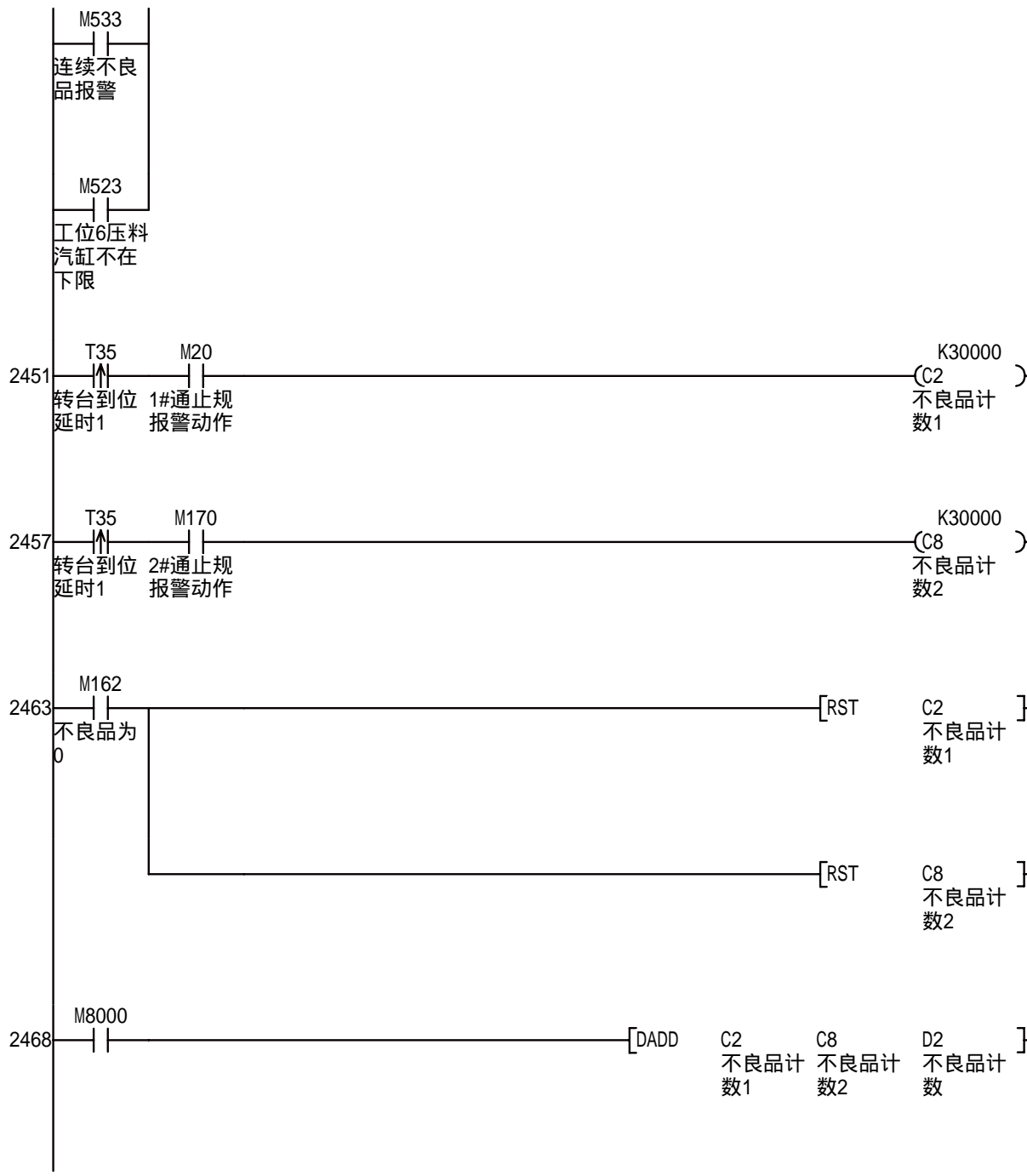


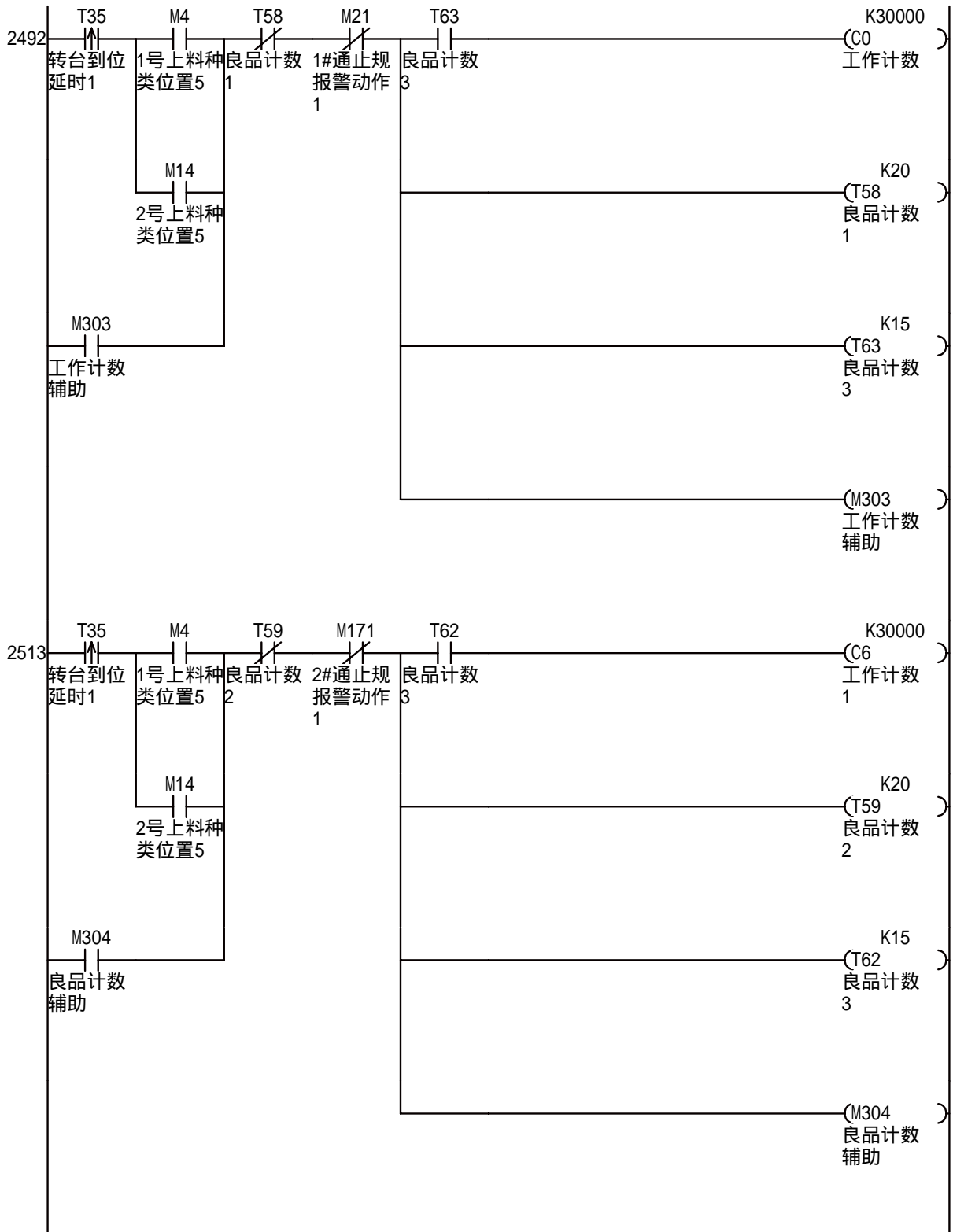
M510
攻丝机1不在下限
M512
工位2汽缸1不在上限
M513
工位2汽缸2不在上限
M514
攻丝机3不在下限
M515
攻丝机4不在下限
M516
工位3汽缸1不在上限
M517
工位3汽缸2不在上限
M518
工位4导规1不在原点
M519
工位4导规2不在原点

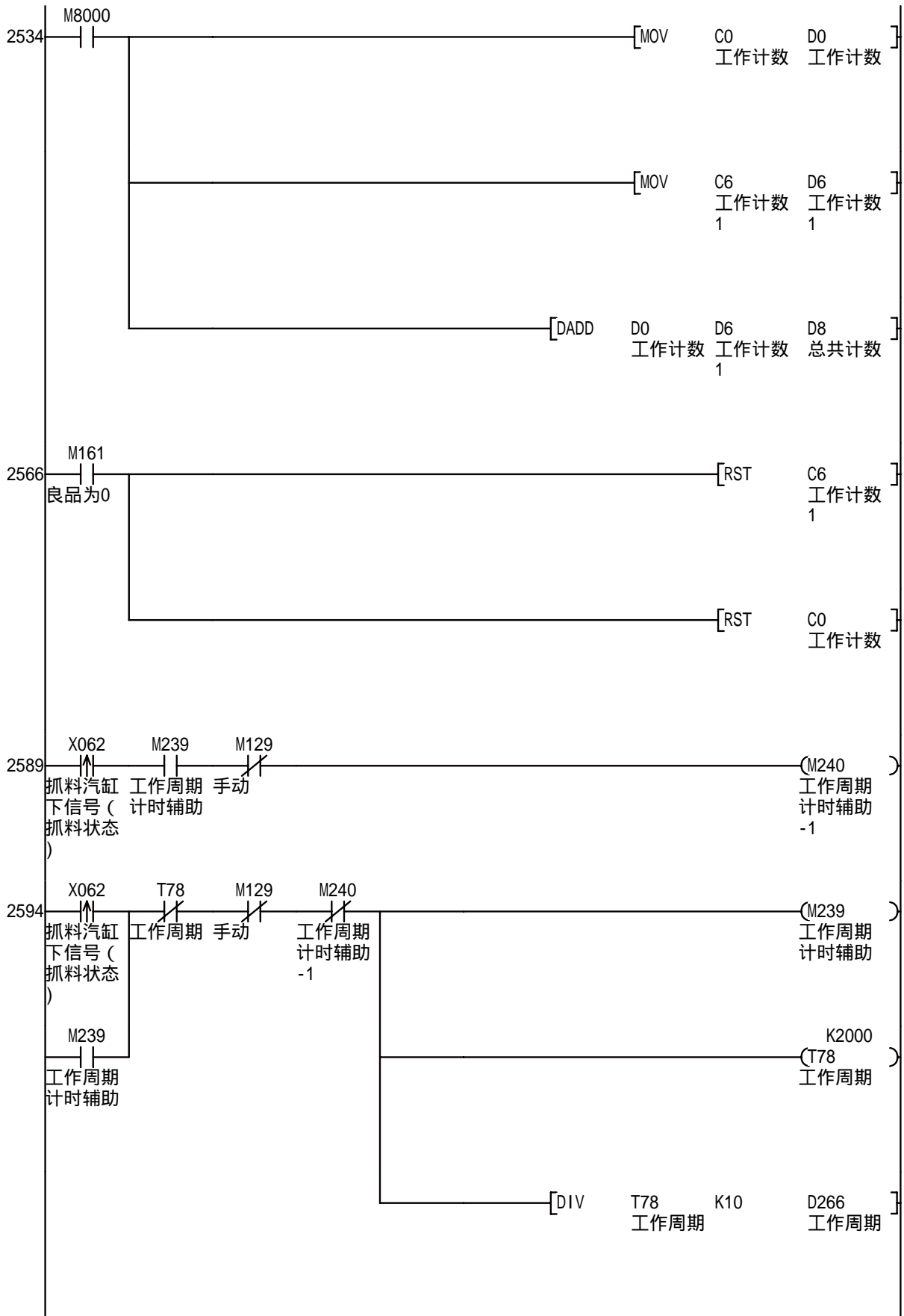


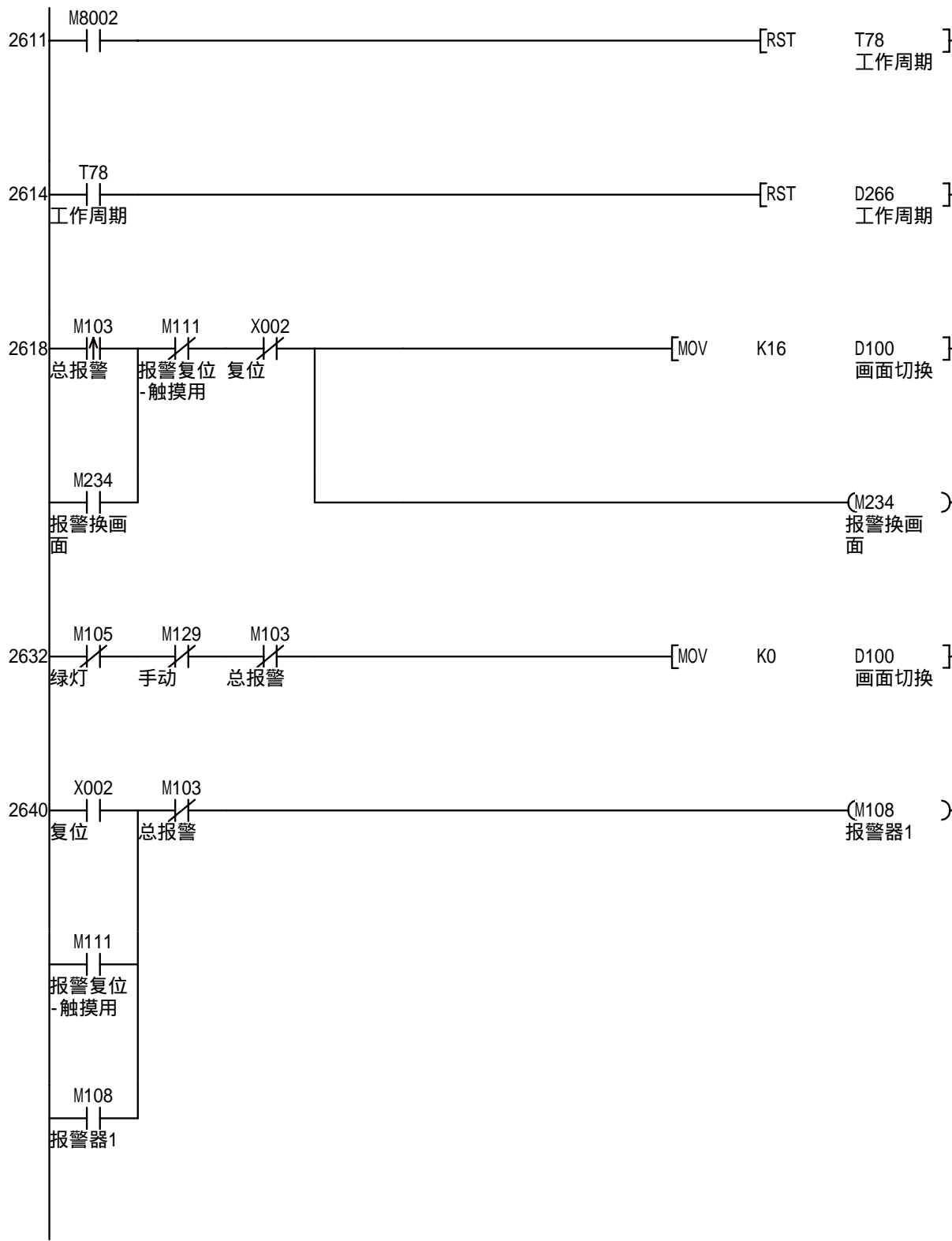
2439	M524	工位6拿料 汽缸不在 上限
	M525	工位4压料 汽缸不在 原点
	M526	转盆辅助 原点不在 位置
	M527	调试模式 下不要上 料
	M528	安全门没 关好
	M529	防护门打 开了
	M530	1号料刻字 没有反馈
	M531	2号料刻字 没有反馈
	M532	工作量已 达到

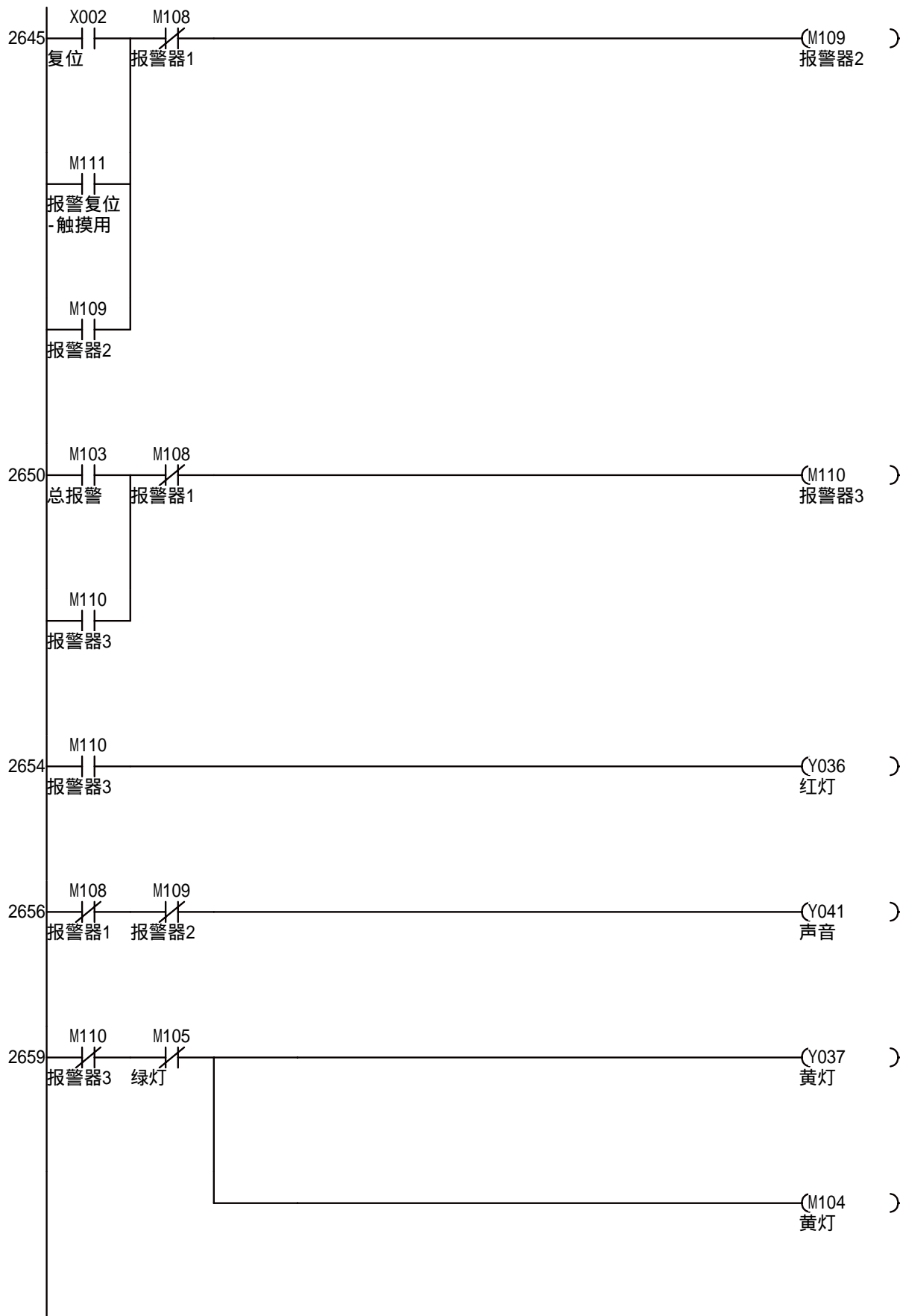
(M550
M523 M52
4 M525 总
共

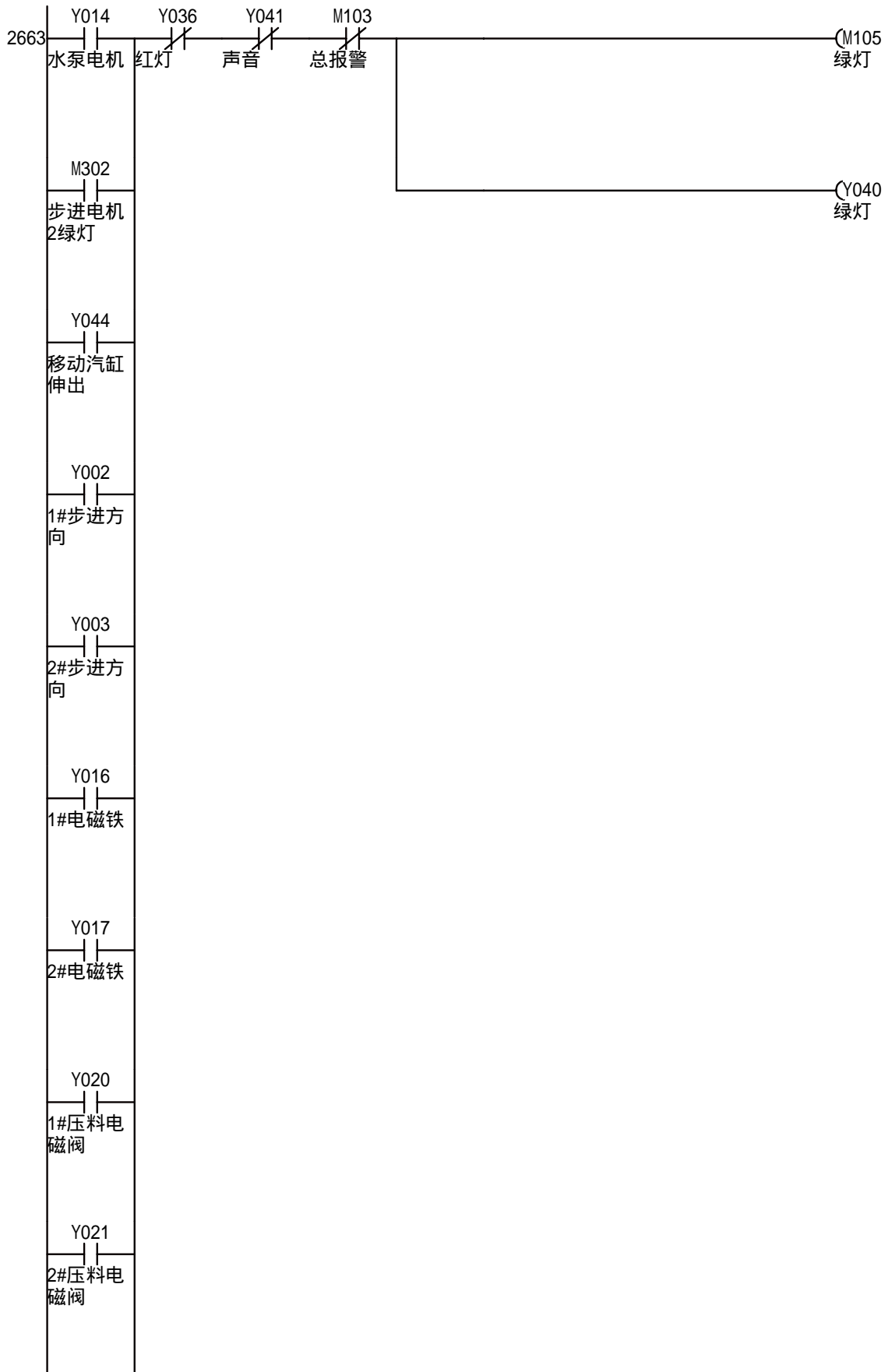


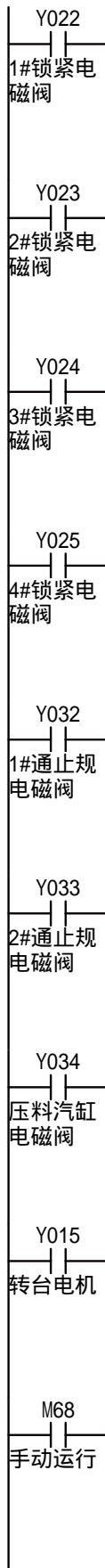


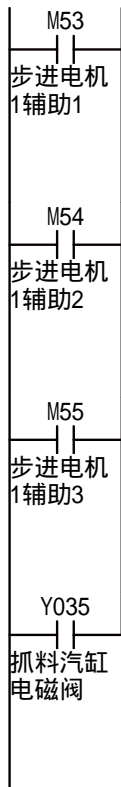


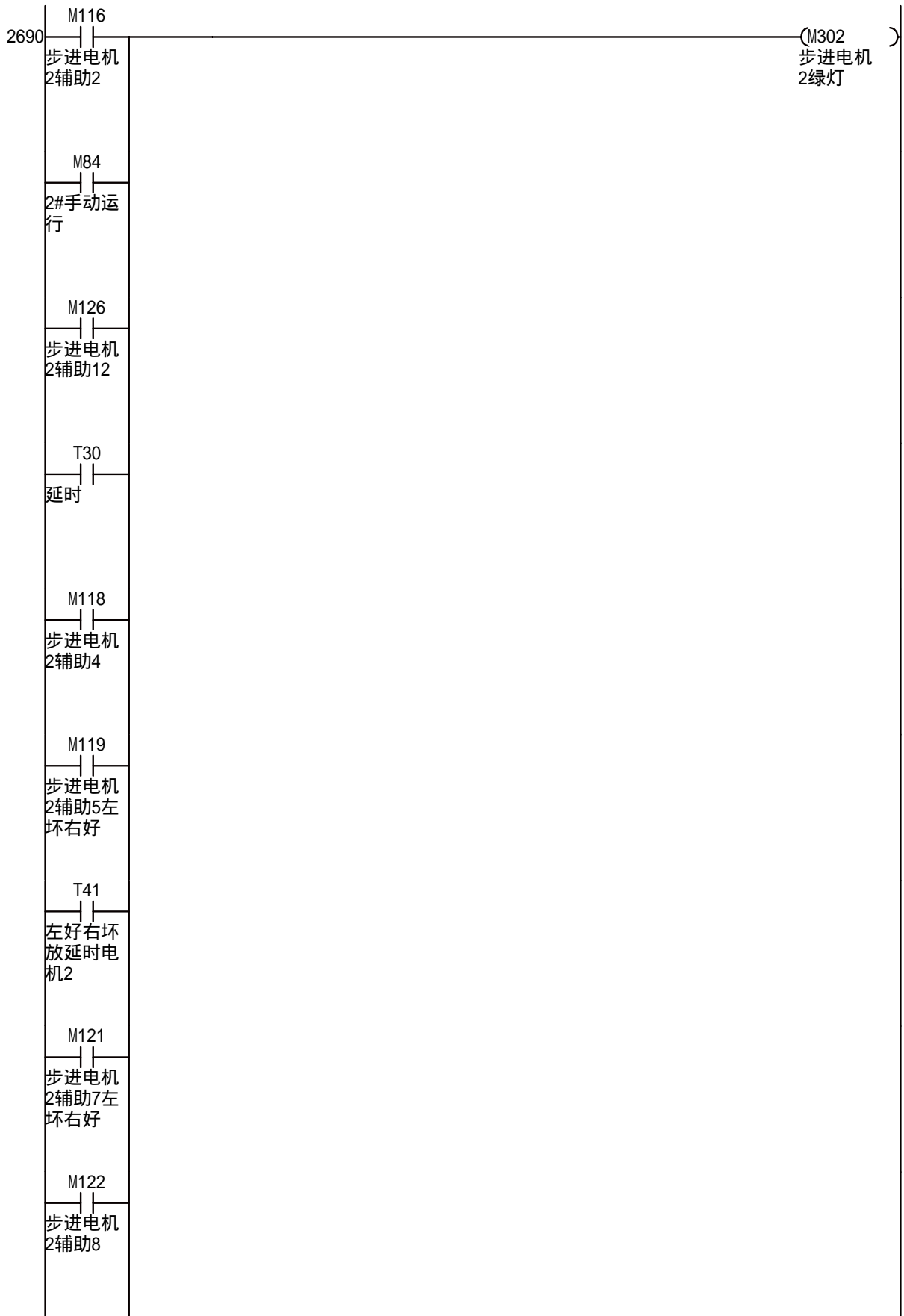














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[END

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